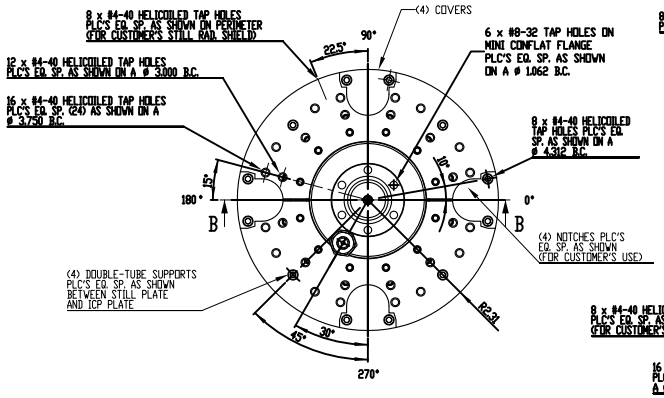
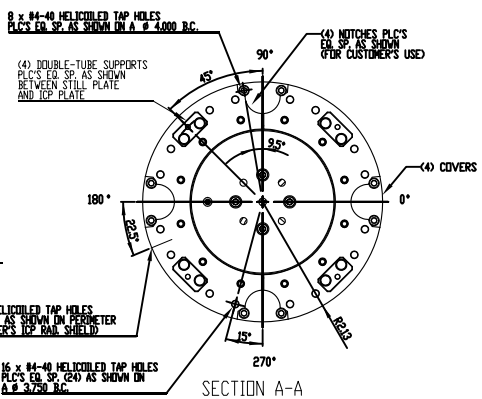
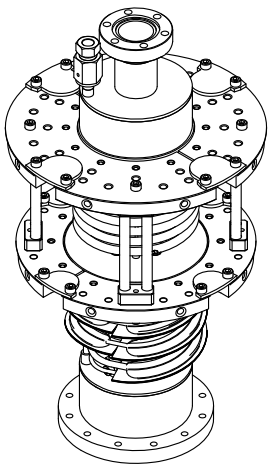
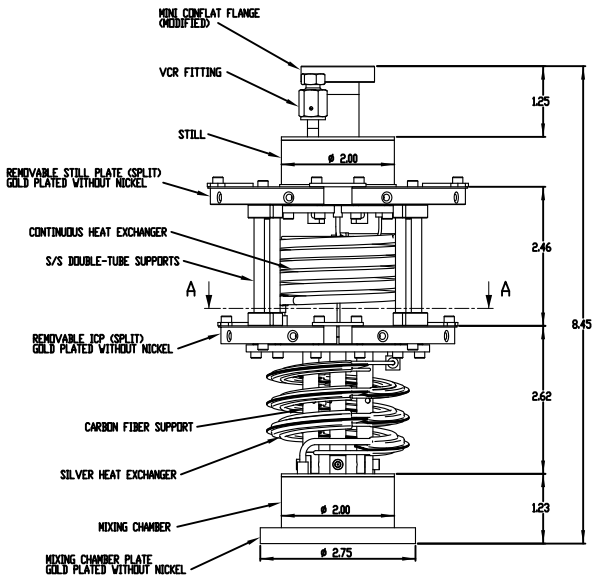


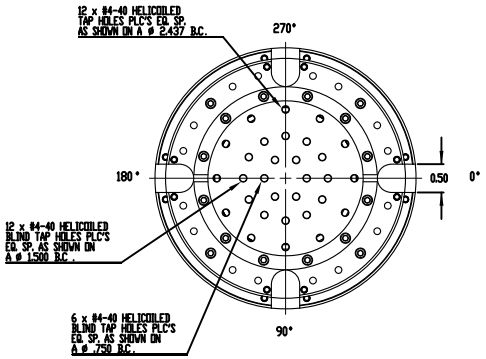
TOP VIEW



SECTION A-A
SCALE 1 : 1







BOTTOM VIEW

NOTE:
- ALL HELICAL INSERTS ARE 18-8 STAINLESS STEEL MATERIAL

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF JANIS RESEARCH COMPANY, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF JANIS RESEARCH COMPANY, INC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/32
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±.03
THREE PLACE DECIMAL ±.005
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
NEXT ASSY | USED ON
APPLICATION

	NAME	DATE
DRAWN	DD	02/14/08
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

JANIS RESEARCH CO., INC.

TITLE: JDR-100-DP-STAGE STANDARD (SALES PRESENTATION)

SIZE D | DWG. NO. D02-14-08B | REV

SCALE: 1:1 | WEIGHT: | SHEET 1 OF 1