VARIABLE ORIFICE

1st STAGE HEAT STATION MOUNTING HOLES
5-40UNC-2B x .343 [8.71 mm] DP.
(4) HOLES EQ. SPACED ON A
φ1.218 [30.94 mm] B.C.

WARM FLANGE MOUNTING HOLES
M6 x 1.0-6H THD. x
.68 [17.3 mm] DP.
(8) HOLES EQ. SPACED ON A
φ4.800 [116.84 mm] B.C.

φ3.120 [79.25]
φ3.680 [93.47]

ELECTRICAL CONNECTOR
4-PIN, DETRONICS
#DT02H-8-4PN

SUGGESTED AREA OF O-RING SEALING SURFACE ON FACE
OF WARM FLANGE WITH
32° FINISH

VIEW Z-Z

VIEW Y-Y

OUTLINE DRAWING
LAB COLD HEAD ASSEMBLY
CH-202FF FLAT FLANGE