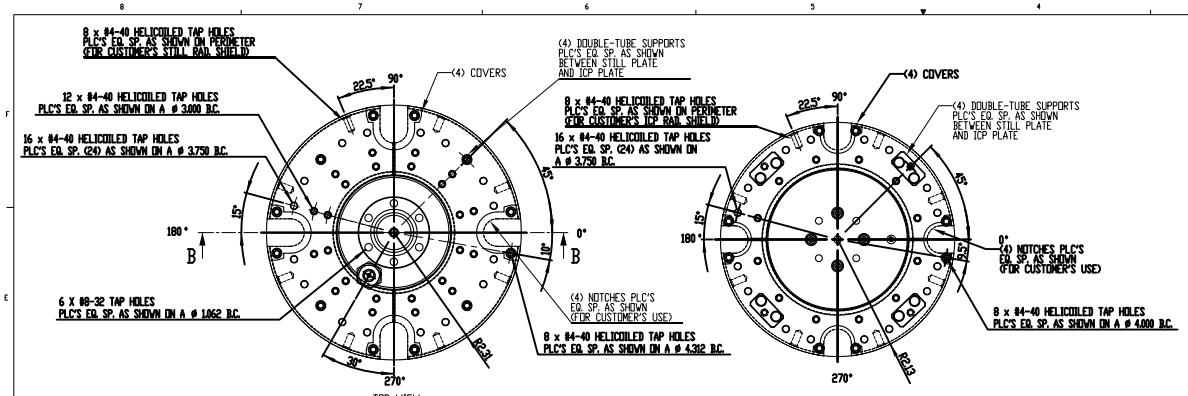

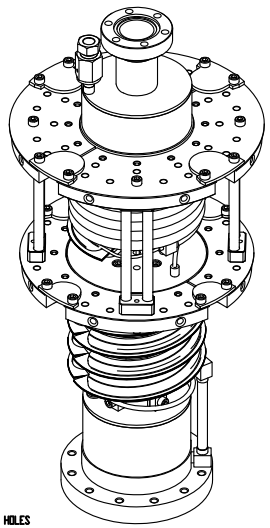

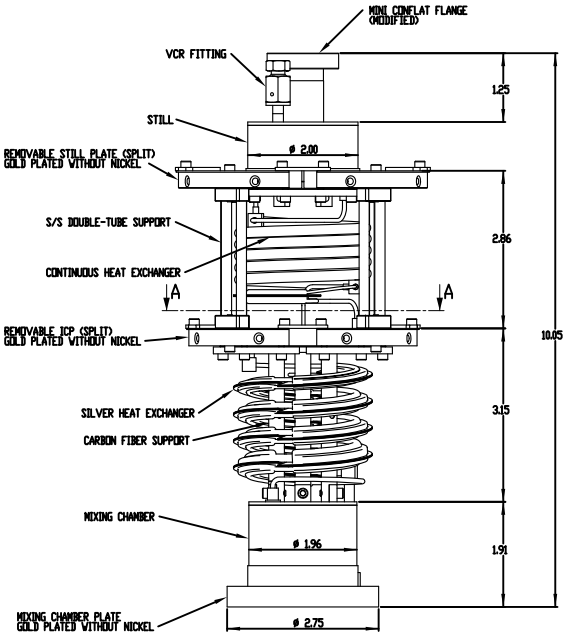

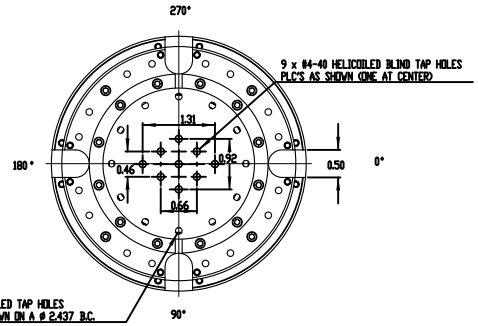

BOTTOM VIEW

NOTE:
ALL HELICAL INSERTS ARE 18-8 STAINLESS STEEL MATERIAL

		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± BEND ± ONE PLACE DECIMAL ± .03 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005 INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH		NAME	DATE
			DRAWN	DD	02/13/08
			CHECKED		
			ENG APPR.		
			MFG APPR.		
			Q.A.		
			COMMENTS		
NEXT ASSY	USED ON				
	APPLICATION				

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JANIS RESEARCH CO., INC.

TITLE: JDR-250-DP-STAGE STANDARD (SALES PRESENTATION)

SIZE: D | DWG. NO.: D02-13-08A | REV

SCALE: 1d | WEIGHT: | SHEET 1 OF 1

D | D02-13-08A